

Scada screen shots.doc - Microsoft Word

File Edit HWCREFY-004282 - Connected - DameWare Mini Remote Control - [1]

File Send Monitor View SFTI Help

Alarm_PAL060 palletiser Pallettiser Mag Thermal

Overview Bottling Energy System Login Alarms Alarm Summary Trend Template CAMMS

Number of full pallets out

#COX

Number of cartons in

#COX

Run mode

Pallet Emistop pushed

Emergency stop pushed

General Emistop pushed 1

General Emistop pushed 2

No cartons inner lane

No cartons outer lane

No pallets

Pallet outlet full (blocked)

Low air pressure

Safety door No.1 open

Safety door No.2 open

Pallettiser Trend Screens

Pallet/Carton No Trends

Statistical Trend

Down Time

Occurrences

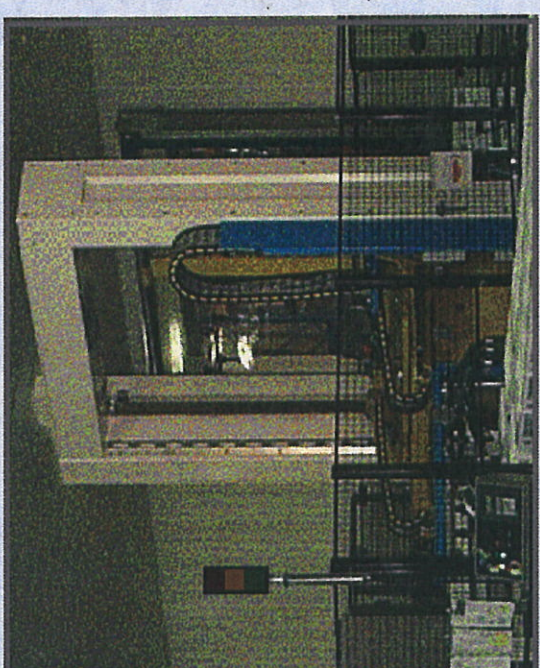
Pallettiser No. of starts

4457

Pallettiser runtime

277:46:00

RuntineTrend



Carton Divider

Stretch Wrapper

1

For Help, press F1

Connected to: HWCREFY-004282

Input Active MD: Yes CAP NJM SCRL

08:24 AM

18/08/2011

1.8Trans

Login:

Draw AutoShapes

Page 19

Sec 1

19/19

At 1.2"

Ln 1

Col 2

REC

TRK

EXT

OVW

English (U.K.)

Scada screen sh...

Andrew Byles - I...

HWCREFY-0042...

start

EN

08:24



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Alarm_PAL060 Pallatiser Pallatiser Mag Thermal

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Pareto Charts

	Down Time	Occurrences	Reset Down Time	Reset Alarm Occurrences
Capsule Dispenser	☒	☒	Down Time	Occurrences
Carton Erector 1	☒	☒	Down Time	Occurrences
Carton Erector 2	☒	☒	Down Time	Occurrences
Conveyors	☒	☒	Down Time	Occurrences
Depalletiser	☒	☒	Down Time	Occurrences
Self Adhesive Labeller	☒	☒	Down Time	Occurrences
Packer	☒	☒	Down Time	Occurrences
Pallettiser	☒	☒	Down Time	Occurrences
Rinser Filler Corker	☒	☒	Down Time	Occurrences
Wet Labeller	☒	☒	Down Time	Occurrences
Wrapper	☒	☒	Down Time	Occurrences

For Help, press F1

Connected to: HWCREY-004282

Input Active MD: Yes CAP NJM SCRL

08:32 AM 18/08/2011

pareto

Login:

Page 30 Sec 1 30/30 At 1.4" Ln 2 Col 1 REC TRK EXT OVR English (U.K.)

start Andrew Byles - I... Scada screen sh... HWCREY-0042...

EN 08:32

