

Scada screen shots.doc - Microsoft Word

File Edit View Help

HWCREY-004282 - Connected - DameWare Mini Remote Control - [1]

File Send Monitor View SFTI Help

Alarm_PAL060 Pallatiser Mag Thermal

Overview Bottling Energy System Login Trend Template Alarms Alarm Summary

CAMMS

S/Adhesive Packer Labeller

Bottle Divider Status

Bottles in Lane 1

#000

Bottles in Lane 2

#000

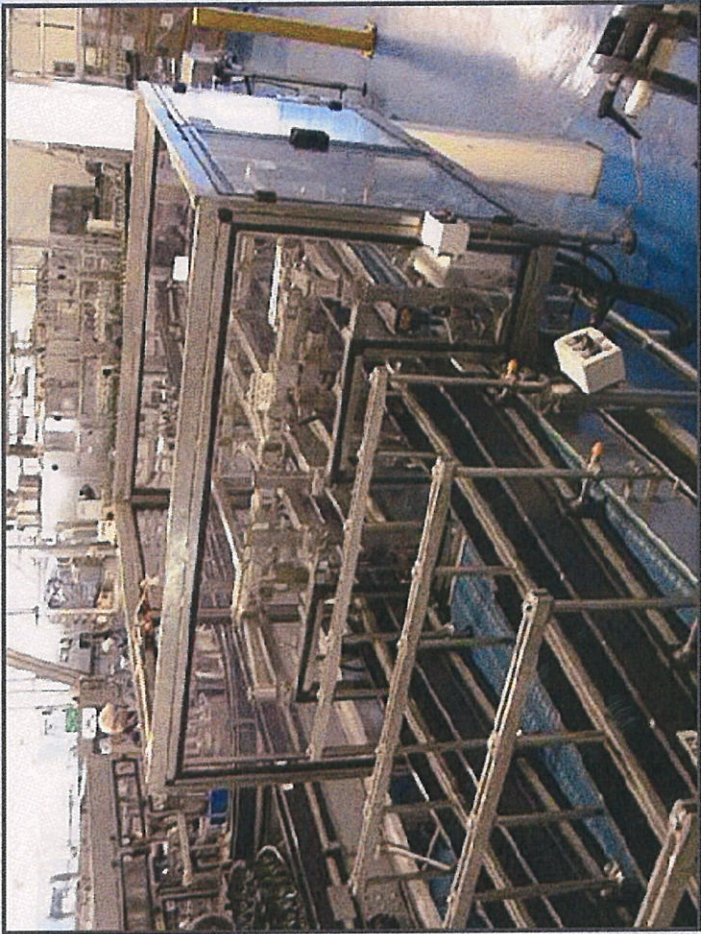
Bottles in Lane 3

#000

Bottles in Lane 4

#000

Divider Running



Login:

Bottle Divider 1-4

08:22 AM

18/08/2011

For Help, press F1

Connected to: HWCREY-004282

Input Active MD: Yes CAP NJM SCRL

Draw

AutoShapes

Page 9

Sec 1

9/9

At 1.2"

Ln 1

Col 2

REC

TPK

EXT

OVW

English (U.K.)

start

Andrew Byles - I...

Scada screen sh...

HWCREY-0042...

EN

08:22

Scada screen shots.doc - Microsoft Word

HWCREY-004282 - Connected - DameWare Mini Remote Control - [1]

File Edit View Send Monitor View SFI Help

Alarm_PAL060 Pallatiser Mag Thermal

Overview Bottling Energy System Login Alarms Alarm Summary CAMMS

CARTON ERECTOR 1

Self Adhesive Carton Labeller Erector 2

Status

Number of cartons

#COM

Carton Count Trend

Emergency Stop

E/Stop on control board

E/Stop on magazine side

E/Stop on discharge side

Operator Door open

Operator Curtain open

Low air pressure

Hot glue level low

Carton Transport jammed

Separator jammed

Carton outfeed blocked

Statistical Trend

Down Time

Pareto Chart

Occurrences

18/08/2011

08:23 AM

1.8Trans

Login:

Input Active MD: Yes CAP NUM SCRL

For Help, press F1

Connected to: HWCREY-004282

Draw AutoShapes 13/13 At 1.2" Ln 1 Col 2 REC TRK EXT OVR English (U.K.)

Page 13 Sec 1 13/13 At 1.2" Ln 1 Col 2 REC TRK EXT OVR English (U.K.)

start Andrew Byles - I... Scada screen sh... HWCREY-0042...

EN 08:23

Scada screen shots.doc - Microsoft Word

File Edit HWCREFY-004282 - Connected - DameWare Mini Remote Control - [1] a question for help

File Send Monitor View SFI Help

Alarm_PAL060 Pallatiser Mag Thermal

Overview Bottling Energy System Login Alarms Alarm Summary CAMMS

PACKER

Status

#COM1

#COM2

Number of cartons in

Number of bottles

Lane 1

Number of bottles

Lane 2

Number of bottles

Lane 3

Number of bottles

Lane 4

Machine running

Emergency stop No.1 pushed

Low air pressure

Safety door No.1 open

Bottle Infeed Empty

Carton Infeed Empty

Carton conveyor full at outlet

Packer Trend Screens

Carton Rate Trend

Statistical Trend

Pareto Chart

Down Time

Occurrences

Packer No. of starts

3890

Packer runtime

277.46.00

Runtime Trend

Image of Packer Machine

Bottle Divider

Carton Erector 2

Carton Divider

For Help, press F1

Connected to: HWCREFY-004282

Input Active MD: Yes CAP NUM SCRL

1.8Trans

08:23 AM

18/08/2011

Draw AutoShapes At 1.2" Ln 1 Col 2 REC TRK EXT OVR English (U.K.)

Page 15 Sec 1 15/15

start

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Scada screen sh...

HWCREFY-0042...

EN

08:23



Scada screen shots.docx - Microsoft Word

File Edit View Help

HWCREY-004282 - Connected - DameWare Mini Remote Control - [1]

File Send Monitor View SFI Help

Alarm_PAL060 Pallatiser Pallettiser Mag Thermal

Overview Bottling Energy System Login Trend Template Alarms Alarm Summary CAMS

Carton Divider Status

Carton Run

Carton Count

COM

Carton outfeed full

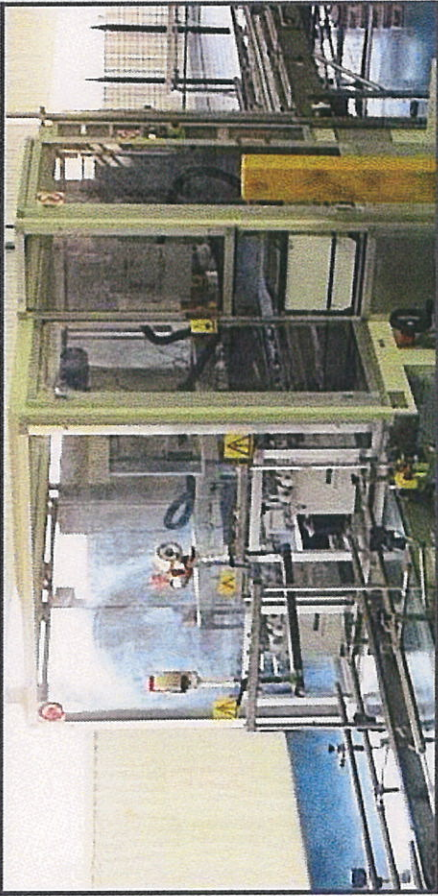
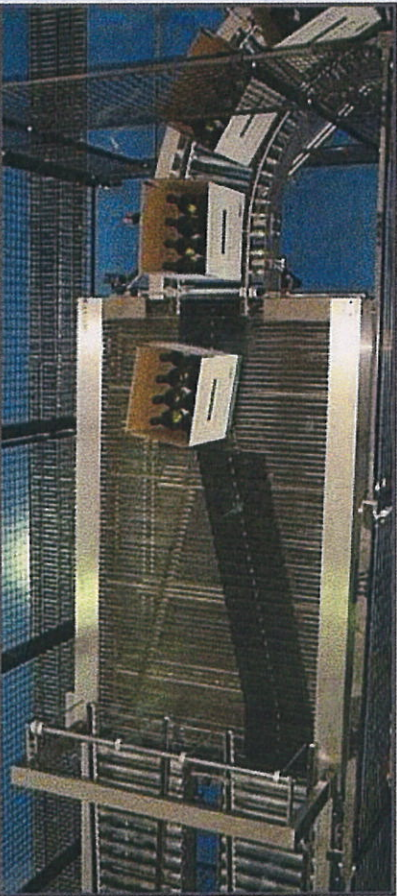
Machine Low Air Pressure

Door Opened

CARTON DIVIDER AND CASE SEALER

Packer

Pallettiser



Case Sealer Status

For Help, press F1

Connected to: HWCREY-004282

Input Active MD: Yes CAP NUM SCPL

08:24 AM 18/08/2011

Draw AutoShapes Ln 1 Col 2 REC TRK EXT OVR English (U.K.)

Page 17 Sec 1 17/17 At 1.2"

start Andrew Byles - I... Scada screen sh... HWCREY-0042...

EN 08:24

