

SHEET NUMBER 28100 LATHE HEAVY DUTY EIGHT METRE

BED. LATHE—Brand AIS Australian Iron and Steel Ltd

Port Kembla. Made in Australia during WW II. In use until very recently. Motor rewound about eight years ago. Includes: Four Jaw Chuck, Steady, Fixed Steady, Back Stock. The Bed is 8000 mm long. Seperate control cabinet with four motor positions-1-2-3-4. Controls include- Main drive-Coolant Pump-Light-Mains-- .Chuck Diameter 1000mm approx. Distance between Centres 6,675 mm. Operation Chart including Speed Range on attachment.

PG 6 MS 46 INDEX LINE J33

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ADD GST TO ALL PRICES

ALL SALES ARE SUBJECT TO OUR ANNEXURE 'A' CONDITIONS OF SALE.

**SHEET NUMBER 28100 AIS LATHE Australian
Iron and Steel Ltd Port Kembla NSW.**

Further Specifications:

Motor Controller Speed	Change Spindle Speed	Spindle RPM	Change Control Levers	Spindle Levers	RPM
1	A&D	4.36	3	B&D	29.3
2	A&D	6.50	3	A&D	38.0
38.0					
3	A&D	8.70	4	B&D	43.7
4	A&D	13.3	4	A&C	53.8
2	A&D	14.5	1	B&C	58,6
1	B&D	27.8	2	B&C	80.0
	A&C	29.8	3	B&C	120
3	A&B	33.8	4	B&B	180

Includes Taper Turning





